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An Efficient Aerobic Oxidation for *p*-Xylene to *p*-Toluic Acid using Azacrown Ether-tethered Mn(III) Schiff Base Complexes as Catalysts

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The oxidation of *p*-xylene to *p*-toluic acid with air at 110°C under normal atmospheric pressure occurs efficiently in the presence of crown Mn(III) Schiff base complexes MnL_2^nCl ($n = 1-4$). Significant conversion levels (up to 75%) and selectivity (up to 92–96%) are obtained; the effect of the azacrown ether pendants in Mn(III) Schiff base complexes on the oxidation of *p*-xylene are also investigated by comparison with the crown-free analogues MnL_2^nCl . Moreover, addition of alkali metal ions accelerates the rate of conversion of *p*-xylene to *p*-toluic acid.

Keywords: Azacrown; Mn(III) Schiff base complexes; Aerobic oxidation

INTRODUCTION

Substituted benzoic acids are very important materials in the chemical and pharmaceutical industries [1,2]. In recent years, many studies on the oxidation of *p*-xylene to *p*-toluic acid catalyzed by $\text{Co}(\text{OAc})_2/\text{NaBr}/\text{AcOH}$, $\text{Co}(\text{C}_{18}\text{H}_{35}\text{O}_2)_2/\text{NH}_4\text{Br}$ or Schiff base complexes have been reported; however, using these conditions, the yield (<60%) and the selectivity (<25%) for *p*-toluic acid are low [3,4]. On the other hand, to the best of our knowledge, no studies on the oxidation of alkyl compounds catalyzed by azacrown substituted Schiff base complexes have so far been reported. Crown rings with a special configuration will endow crown functional molecules such as hydroxamic acid and receptor molecules *et al.* with a novel performance and character with a hydrophobicity of outer

ethylene groups and orderly arrangement of inner oxa atoms [5,6]. Moreover, crown ether-containing Schiff bases are well known to bind cations in the crown ether cavity in addition to the coordination of a transition metal center through the N_2O_2 donor atoms. Co-complexation of a hard cation close to the transition-metal center is believed to play an important role in perturbing its oxygen-binding properties. Recent work by others and us has showed that when transition-metal complexes with azacrown pendants were complexed with alkali or alkaline earth metal ions, significantly improved dioxygen affinities, compared to their crown-free analogues, were obtained [7,8,9]. A previous paper [9] has reported the synthesis, crystal structure and dioxygen affinities of CoL_2^n ($n = 1-5$) (Scheme 1), in connection with a further research program aimed at the effect of the bonded azacrown ring appended in the ligand and the added alkali metal ions into the reactive system on the catalytic oxidation performance of Schiff base Mn(III) complexes. Herein we report the homogeneous direct catalytic oxidation of *p*-xylene to *p*-toluic acid by air in the presence of the Schiff base Mn(III) complexes MnL_2^nCl ($n = 1-5$) (Scheme 1) under the mild conditions.

EXPERIMENTAL

Apparatus and Reagents

Melting points were determined on a Yanaco MP-500 micro-melting point apparatus and are uncorrected. The IR spectra were obtained on a Nicolet-1705X IR

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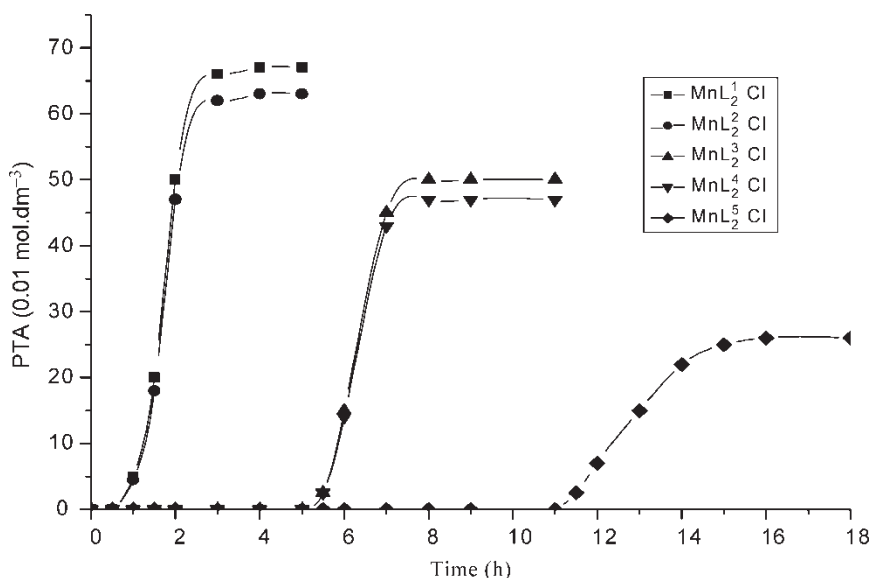


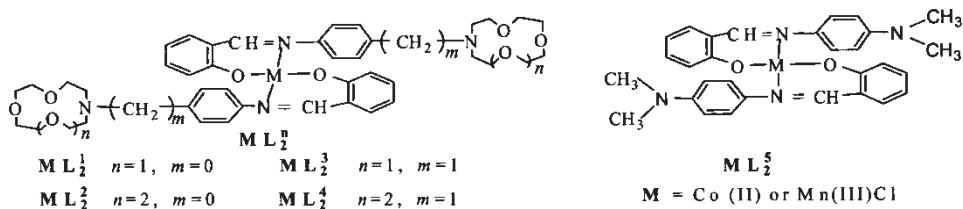
FIGURE 1 Influence of the azacrown ring pendants in Mn(III) Schiff base complexes on the oxidation of *p*-xylene. Reaction conditions: Air flow rates: 0.05 L h^{-1} ; *p*-xylene ($1.62 \times 10^{-1} \text{ mol}$, 20 ml); Mn(III) Schiff base complex ($2.0 \times 10^{-5} \text{ mol}$); axial base pyridine ($2.0 \times 10^{-5} \text{ mol}$); normal atm of air; reaction temperature: 110°C .

spectrometer. Pyridine, fresh air and *p*-xylene were purchased from China. Standard samples of *p*-toluic acid, *p*-tolyl alcohol, *p*-tolyl aldehyde and terephthalic acid were obtained from Aldrich Co.; pyridine and *p*-xylene were purified prior to use. The Schiff base ligands HL^n ($n = 1-5$) were synthesized according to published procedures [9]; the general procedure for the synthesis of Mn(III) Schiff base complexes MnL_n^2Cl ($n = 1-5$) was similar to the literature [10]. MnL_1^2Cl : purple, 58% yield, mp $191-194^\circ\text{C}$. IR (KBr, film) ν_{max} : $1637, 1126, 1121 \text{ cm}^{-1}$. Anal. Calcd for $\text{MnC}_{42}\text{H}_{50}\text{N}_4\text{O}_8\text{Cl}$: C, 60.80; H, 6.03; N, 6.67. Found: C, 60.61; H, 5.88; N, 6.93. Λ_m ($\text{s cm}^2 \text{ mol}^{-1}$) 138.3. MnL_2^2Cl : purple, 51% yield, mp $225-229^\circ\text{C}$. IR (KBr, film) ν_{max} : $1626, 1123 \text{ cm}^{-1}$. Anal. Calcd for $\text{MnC}_{46}\text{H}_{58}\text{N}_4\text{O}_{10}\text{Cl}$: C, 60.23; H, 6.33; N, 6.11. Found: C, 60.56; H, 6.28; N 6.02. Λ_m ($\text{s cm}^2 \text{ mol}^{-1}$) 140.5. MnL_3^2Cl : purple, 61% yield, mp $198-200^\circ\text{C}$. IR (KBr, film) ν_{max} : $1637, 1127, 1132 \text{ cm}^{-1}$. Anal. Calcd for $\text{MnC}_{44}\text{H}_{55}\text{N}_4\text{O}_8\text{Cl}$: C, 61.61; H, 6.30; N, 6.53. Found: C, 61.48; H, 6.42; N, 6.68. Λ_m ($\text{s cm}^2 \text{ mol}^{-1}$) 156.1. MnL_4^2Cl : purple, 56% yield, mp $157-160^\circ\text{C}$. IR (KBr, film) ν_{max} : $1629, 1226, 1128 \text{ cm}^{-1}$. Anal. Calcd for $\text{MnC}_{48}\text{H}_{62}\text{N}_4\text{O}_{10}\text{Cl}$: C,

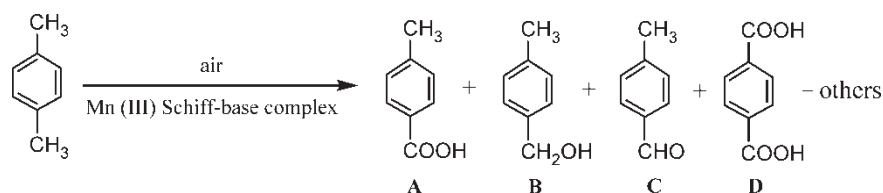
60.95; H, 6.56; N, 5.96. Found: C, 61.13; H, 6.39; N, 6.18. Λ_m ($\text{s cm}^2 \text{ mol}^{-1}$) 143.9.

General Procedure for the Oxidation of *p*-xylene to *p*-toluic Acid (PTA) with Air

The oxidation of *p*-xylene was carried out in a general gas-liquid reactor. Fresh air was bubbled at a flow rate of 0.05 L h^{-1} 110°C into a mixture of *p*-xylene ($1.62 \times 10^{-1} \text{ mol}$, 20 ml), Mn(III) Schiff base complex ($2.0 \times 10^{-5} \text{ mol}$) and axial base pyridine ($2.0 \times 10^{-5} \text{ mol}$). The oxidation products were analyzed at regular intervals by high performance liquid chromatography (HPLC) (Agilent 1100LC) with Hypersil ODS (100 mm \times 4.6 mm, $5 \mu\text{m}$) as the chromatographic column. Authenticated standard samples were used to confirm the identity of products. The oxidation was stopped upon reaching the maximum value of accumulated content of PTA, and the total conversion and product distribution were evaluated by using calibration curves, which were obtained by injecting a known amount of authenticated standard. Conversions and selectivity were calculated based on the amount of



SCHEME 1



SCHEME 2

TABLE I Mn(III) Schiff-base complexes catalytic oxidation for *p*-xylene to PTA at 110°C*

Entry	Catalyst	Convsn. (wt.%)	TOF (h ⁻¹)	Selectivity (wt.%)				
				A	B	C	D	Others
1	MnL₂¹Cl	58	157	96	2	1	0.5	0.5
2	MnL₂²Cl	56	152	94.5	1.5	2	1	1
3	MnL₂³Cl	23	62	92	2	3	1	2
4	MnL₂⁴Cl	27	73	93	2	2	2	1
5	MnL₂⁵Cl	8	21	31	28	25	10	6

* A = *p*-toluic acid, B = *p*-tolyl alcohol, C = *p*-tolyl aldehyde, D = terephthalic acid, TOF = Turnover frequency (mole *p*-xylene converted per mole catalyst per hour); reaction conditions: Air flow rates: 0.05 L h⁻¹; *p*-xylene (1.62 × 10⁻¹ mol, 20 mL); Mn(III) Schiff base complex (2.0 × 10⁻⁵ mol); axial base pyridine (2.0 × 10⁻⁵ mol); normal atm of air; reaction temperature: 110°C.

p-xylene reacted and oxidation products formed estimated by HPLC.

RESULTS AND DISCUSSION

The oxidation of *p*-xylene to PTA was carried out using Mn(III) Schiff base complexes as the catalyst (Scheme 2).

The plots of the accumulated content of PTA *vs.* reaction time (Fig. 1) indicated that the induction periods required for initiating the oxidation of *p*-xylene catalyzed by the crown Mn(III) Schiff base complexes (~0.5, 0.5, 5 and 5 h for **MnL₂¹Cl**, **MnL₂²Cl**, **MnL₂³Cl** and **MnL₂⁴Cl**, respectively) are shorter than that for the oxidation of *p*-xylene catalyzed by the crown-free Mn(III) Schiff base complexes **MnL₂⁵Cl** (~11 h). The time taken for PTA to reach the maximum concentration during the oxidation of

p-xylene catalyzed by the crown Mn(III) complexes is also shorter than that for **MnL₂⁵Cl**. This may be due to the presence of the azacrown ring which controls efficiently the microenvironment of the active center with its hydrophobicity of outer ethylene groups and orderly arrangement of inner oxo atoms.

Moreover, as shown in Table I, it can be seen that the selectivity for the oxidation product PTA, conversion and Turnover frequency (TOF) for the oxidation of *p*-xylene catalyzed by crown Mn(III) Schiff base complexes are also excellent compared with that of the oxidation of *p*-xylene catalyzed by the crown-free Schiff base **MnL₂⁵Cl**. Comparing the catalytic oxidation activities of **MnL₂¹Cl** and **MnL₂²Cl** (entries 1 and 2), there seems to be little effect of the size of the azacrown ring on oxidation, the same phenomenon was also observed for **MnL₂³Cl** and **MnL₂⁴Cl** (entries 3 and 4). It is noteworthy that the catalytic oxidation activities of **MnL₂¹Cl** and **MnL₂²Cl** are higher than that of **MnL₂³Cl** and **MnL₂⁴Cl**, respectively. This may be due to the presence of an extra methylene (-CH₂-) between the aromatic ring bonded to the -N=CH and azacrown ring. For **MnL₂³Cl** and **MnL₂⁴Cl**, the methylene (-CH₂-) between the aromatic ring and azacrown ring makes the azacrown ring far away from the coordination center and thus leads to poorer control of the microenvironment of the active center; **MnL₂³Cl** and **MnL₂⁴Cl** thus show poorer catalytic activities than **MnL₂¹Cl** and **MnL₂²Cl**.

It is interesting that the addition of alkali metal nitrate (nitrate/**MnL₂ⁿCl** = 2 : 1 mol/mol) can enhance the catalytic activity of the **MnL₂ⁿCl** (*n* = 1–4), especially in the case of **MnL₂²Cl** (Table II),

TABLE II Effect of addition of alkali metal salt (2.0 × 10⁻⁵ mol) on the catalytic performance of **MnL₂²Cl***

Entry	Catalyst	Convsn. (wt.%)	TOF (h ⁻¹)	Selectivity (wt.%)				
				A	B	C	D	Others
1	NaNO ₃ instead of Mn(III) schiff base complexes	0	0	0	0	0	0	0
2	MnL₂²Cl + LiNO ₃	69	188	95	2	1	1	1
3	MnL₂²Cl + NaNO ₃	75	204	96	2	1	0.5	0.5
4	MnL₂²Cl + KNO ₃	67	182	95	2	2	0.5	0.5
5	MnL₂²Cl + NaNO ₃	9	24	33	25	26	12	4

* A = *p*-toluic acid, B = *p*-tolyl alcohol, C = *p*-tolyl aldehyde, D = terephthalic acid, TOF = Turnover frequency (mole *p*-xylene converted per mole catalyst per hour.); reaction conditions are the same as those in Table I; nitrate/**MnL₂ⁿCl** = 2 : 1 mol/mol.

where the TOF values were significantly improved by 130% (entry 3). On the contrary, the above phenomenon was not observed when NaNO_3 was added to the uncrowned MnL_2Cl (entry 5). This may be because the dimension of the alkali metal Na^+ ($d = 1.90 \text{ \AA}$) [11] matched well with that of crown ring (N-15-5) cavity ($d = 1.7 \sim 2.2 \text{ \AA}$) [11] and was located near to the coordination center, moreover, the Na^+ with the positive charge may enable the molecular oxygen to be activated more easily.

In conclusion, this study demonstrates that selective oxidation for *p*-xylene to *p*-toluic acid can successfully occur in the presence of azacrown Mn(III) Schiff base complexes, which display a much better catalytic activity than the crown-free Mn(III) complexes do. The crown ether-alkali metal complementarity can improve the conversion and TOF of the oxidation for *p*-xylene. Further studies into the mechanism and scope of this catalytic oxidation are now underway in our laboratory.

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